# Supplementary Material: Towards Realistic Evaluation of Industrial Continual Learning Scenarios with an Emphasis on Energy Consumption and Computational Footprint

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#### **1** Experimental Setup

Table 1 gives the details of the setup for the experiments. We use the same setup for all our ML trainings for a fair and unbiased comparison. The variable increment sequences used in this study are meant to simulate a realistic project scenario.

#### 2 Industrial Data Issues

Figure 1 shows some images from a digitalisation station at the sorting facility during research with the EIBA project<sup>1</sup>. The images were taken by operators under strict time constraints while working on large batches of components. This can result in poor image quality and has further knock-on effects for Machine Learning applications. The InVar-100 dataset simulates such environments and highlights the issues in industrial setups.

## 3 InVar-100 Dataset

The dataset was produced by our staff at different workstations and labs in Berlin. Human subjects, when present in the images, (e.g. holding the object) remain anonymised. We label the subcategories of the dataset as White background:  $D_{wh}$ , Stationary:  $D_{st}$ , Handheld:  $D_{ha}$  and Cluttered background:  $D_{cl}$ . Table 2 shows the performance of each subcategory on the other subcategories as the validation data. While the objects being recognised remain the same,

Parameter	Value			
Train-Val Split	80/20			
Optimizer	SGD			
lr start	0.1			
weight decay	Taken from original implementations			
Batch Size	16			
Transforms: Train	Resize: (224, 224), RandomHorizontalFlip			
Num epochs	Taken from original implementations			
	Pod-AANet: 160 epochs			
Other hyperparameters	Taken from original implementations			
Num Classes: Task 0	Experiment 1: 10			
	Experiment 2: 10 (Sequence 1), 7 (Sequence 2)			
	Experiment 3: 20			
	Experiment 4: 10			
Experiment 1	5 classes per new task			
Increment Sequences	18 total new tasks			
Experiment 2	Sequence 1:			
	[10, 10, 10, 10, 10, 4, 7, 2, 14, 5, 3, 9, 6]			
	Sequence 2:			
	[7, 4, 2, 5, 3, 9, 6, 14, 10, 10, 10, 10, 10]			
Experiment 3	[20, 4, 10, 2, 9, 1, 8, 16, 7, 5, 8, 1, 6, 3]			
Experiment 4	[10,1,2,5,4,3,6,1,2,4,7,8,2,			
(6 Months)	+1,3,6,5,4,4,2,1,3,7,4,2,3]			
System Memory	16GB			
CPU Cores	8			
GPU Count	1			
GPU type	NVIDIA GeForce GTX 1070			
Python version	3.8.12			

Table 1: Details of the parameters and setup used for the experiments presented in the paper.

the differing contexts make it extremely challenging for the model to accurately identify the object. Figure 4 shows the 100 objects from the InVar dataset clustered in 2D. Figure 2 shows some objects from the dataset that are visually similar, which introduces additional challenges w.r.t. fine-grained classification and continual learning. Figure 3 gives histogram plots for the objects in the dataset based on the superclass, the weight, and the length. The dataset web page contains a metadata file with additional properties and a datasheet [2] that can be used for further research. The metadata includes properties of the objects digitised in the

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Dataset: http://dx.doi.org/10.24406/fordatis/266.2 DOI: 10.24406/fordatis/266.2

Code: https://github.com/Vivek9Chavan/RECIL

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Figure 1: Sample images taken in by operators at the EIBA project location depicting miscellaneous issues such as clutter, dirt, cropping, occlusion, and blur. Our dataset and the visual contexts address such issues with industrial data collection.

Training Data	Validation Data			
	$D_{wh}$	$D_{st}$	$D_{ha}$	$D_{cl}$
$D_{wh}$	98.6%	3.1%	3.4%	3.6%
$D_{st}$	4.1%	93.1%	1.5%	1.4%
$D_{ha}$	31.7%	2.0%	89.4%	13.5%
$D_{cl}$	35.2%	1.2%	14.6%	88.1%

Table 2: Joint learning accuracy matrix for the subsets of the InVar-100 dataset. The results show that, in order to correctly recognise the object in a given context, it is necessary to introduce the context while training.



Figure 2: An example of visually similar components from the InVar-100 dataset. This adds additional complexity and introduces challenges during incremental learning.

InVar dataset, viz., the weight, length, breadth, and height, along with the superclass, material, shape, colour and additional properties. These tags and descriptors allow for further general research work, including modality fusion.

## 4 Energy Consumption and Computational Footprint

We used the Shelly smart plug S [3] to log and monitor the task-wise energy consumption of the experiments. We establish a baseline power consumption for the idle workstation and subtract that value from the logged energy consumption during ML training. Algorithm 1 provides more details on our implementation. Additionally, we also log the model sizes and the computational complexities (#FLOPs) for the experiments.

Algorithm 1: Energy Consumption tracking for Incremental Learning Experiments Input : Class Incremental Learning framework, System Utilisation metrics Output: Power consumption log, Training time log, other metrics Power Consumption Log = [ ] Prompt to close all other applications Start logging Shelly plug [3] power output **for** *t* in range(0, 1800) **do** log.append(power,t) end for Baseline Power Consumption = sum(log)/1800 Watt From Dataset get number of classes =  $N_0$ while  $task T \leftarrow 0$  do Initial Joint Training with  $N_0$  classes Perform model update operations **for** t in range(0, log size) **do** Updated Log = [Log - Baseline Power Consumption] for all i end for Compute average power consumption Energy Consumption = Power Avg \* 144/1000 kWh  $EnergyLog \leftarrow \texttt{Energy Consumption}$  $TimeLog \leftarrow \texttt{Time Consumption}$ end while  $\mathbf{N} \leftarrow \mathbf{N}_0$ Get  $N_1$  From Dataset get the current number of classes  $N_1$ if  $N_1 > N_0$  then Incremental training loop for  ${\boldsymbol{T}}$  $EnergyLog \leftarrow \texttt{Energy Consumption}$  $TimeLog \leftarrow \texttt{Time Consumption}$ end if **Result**  $\leftarrow$  Allmetrics Back up logs

### **5** Additional Details on Experiments

Figure 5 expands on the results for Experiment 1 (Figure 6 from the main paper) and gives the performance for old and new classes for the four CIL methods. Similarly, Figure 6 provides additional context to Experiment 3 (Figure 10 in the paper) under the varying task increments for the



Figure 3: Left: A histogram of the Superclasses for the InVar-100 Dataset. Middle: Weight distribution between the objects. Right: Lengths of the objects.



Figure 4: The 100 objects in InVar dataset, arranged according to downscaled PCA distribution (for  $D_{wh}$ ). We use feature embeddings extracted from DeiT [4] pretrained using DINO [1]. Please note that many similar components are placed closely and cannot be seen clearly in the figure.

different subcategories of the dataset.



Figure 5: Performance on old and new classes for Experiment 1 (constant increment sizes) with InVar-100.



Figure 6: Top-1 accuracy performance on old and new classes for Experiment 3 (varying increment sizes and increased rehearsal memory) for each subcategory of the InVar-100 dataset. Earlier increments (shaded region) have access to all old data as exemplars.

## References

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